Photovoltaics: the path from niche to mainstream supplier of clean energy

Solar Power 2006

Richard M. Swanson SunPower Corporation

Wafered Silicon's Past

Continual cost reduction

Wafered Silicon's Future

Continual cost reduction

PV Situation in 1975

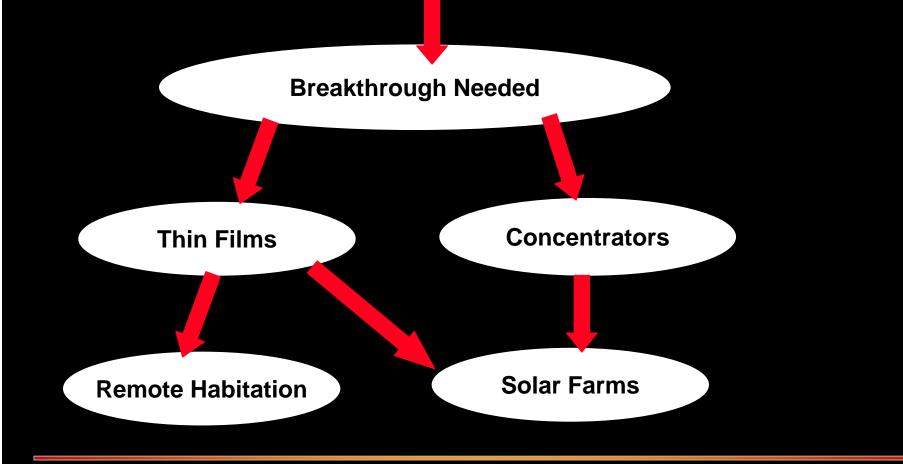
Wafered Silicon Process

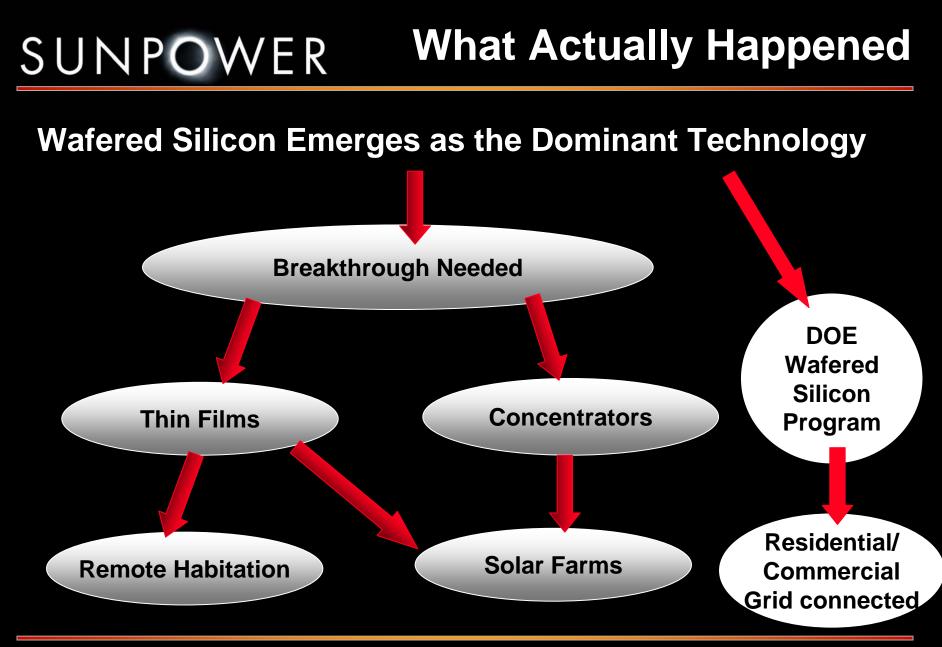






Wafered Silicon Hopelessly Too Expensive

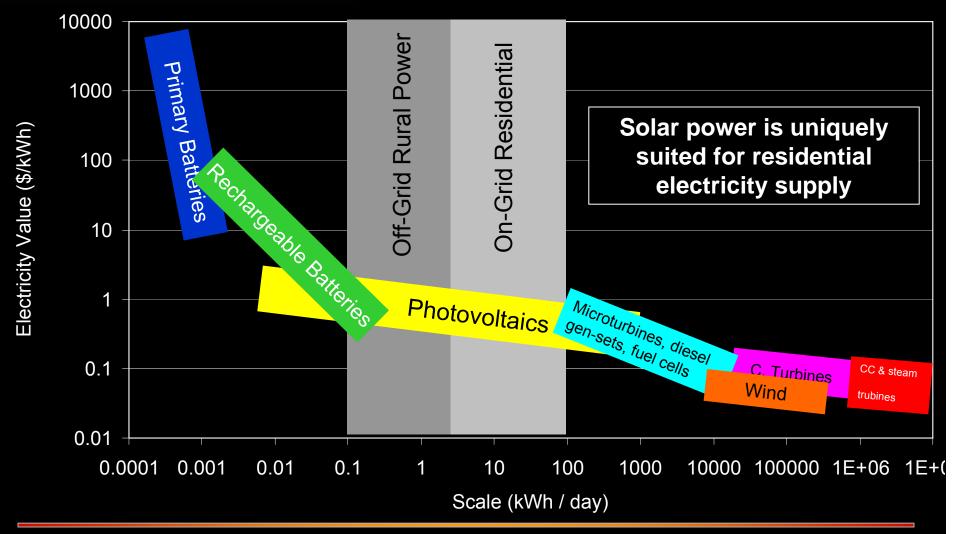




Residential Roof Osaka, Japan – 5 kW



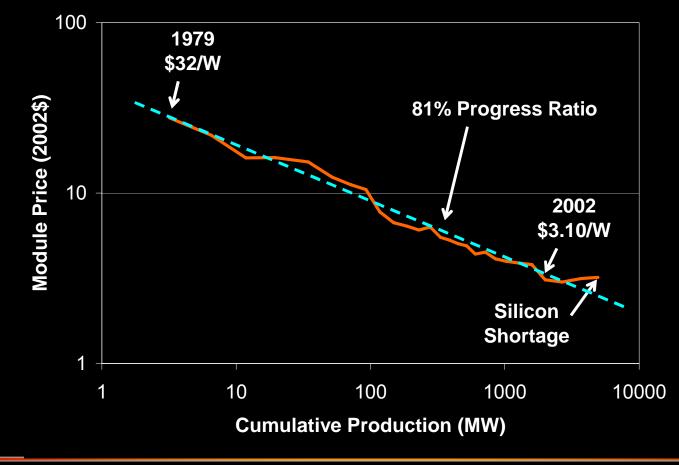
SUNPOWER Competing Technologies



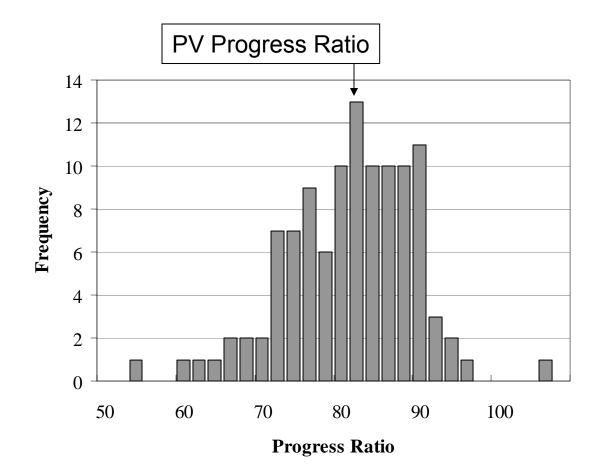
7

Solar Price Learning Curve

Solar Panel Cost Drops by 19% With Each Doubling in Manufacturing Capacity



Distribution of Progress Ratios 22 Field Studies (Dutton and Thomas 1984)



Note: These progress ratios are firm level (not industry wide) studies.

Taken from Robert Margolis' PhD Thesis, 2002

Factors Driving Past Cost Reduction

- Poly silicon price: $300/kg \rightarrow 30/kg$
 - Recent shortage driving prices up over \$60/kg and constraining growth
- Wire sawing: now < \$0.25/W
- Larger wafers: $3" \rightarrow 6"$
- Volume manufacturing: $1MW \rightarrow 100MW$ plants
- Increased automation: none \rightarrow some
- Improved manufacturing processes

Question:

Will the Cost Reduction Continue?

A subsidiary of Cypress Semiconductor

Answer:

YES

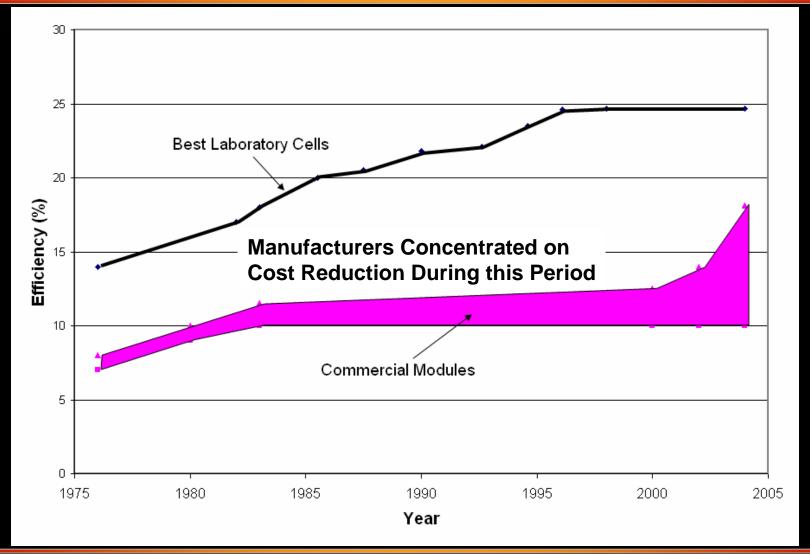
Now Two New Factors are Emerging:

- Efficiency as an Important Driver

 Increased efficiency drives value
 through the entire value chain
- Thinner wafers

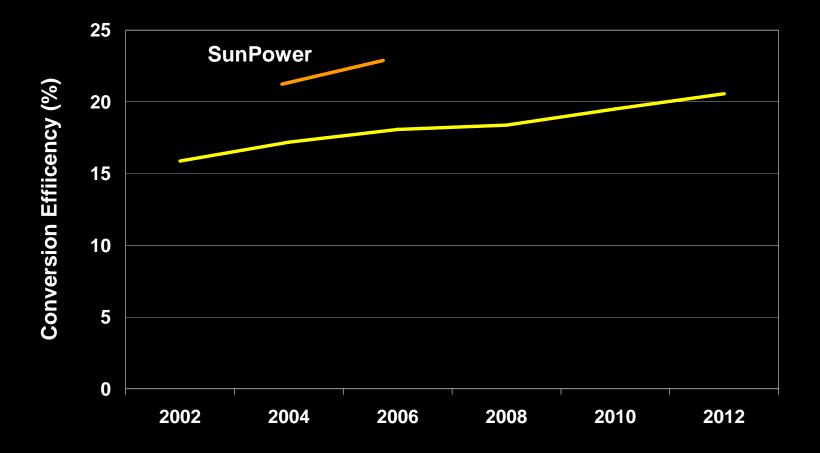
-Reduces consumption of expensive silicon

SUNPOWER Historical Silicon PV Efficiency



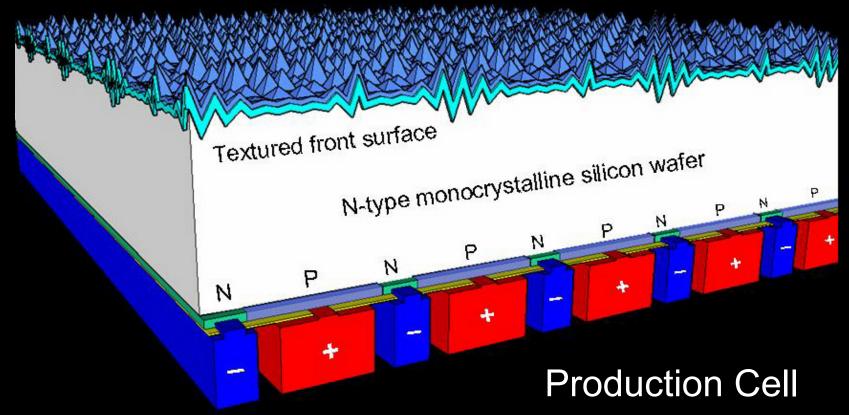
Cell Efficiency Roadmap

Manufacturers are Delivering on Higher Efficiency Cells



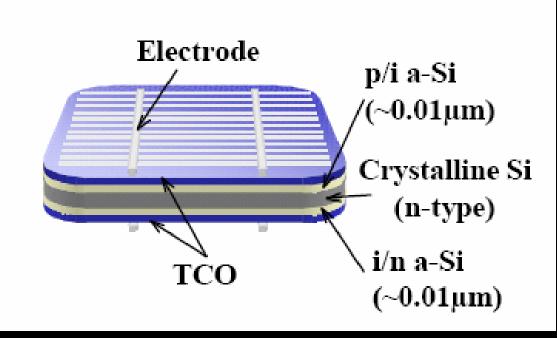
Source: 2002 NREL Silicon Roadmap

SUNPOWER New High Efficiency Concepts SunPower All-Back-Contact Solar Cell; 22.2% Efficiency



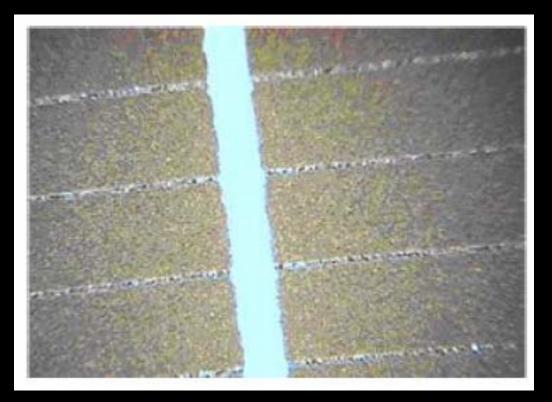
By locating all of the electrical contacts on the back surface, SunPower is able to achieve conversion efficiencies up to 50% higher than conventional solar cells.

Sanyo—HIT Cell; 21.8%



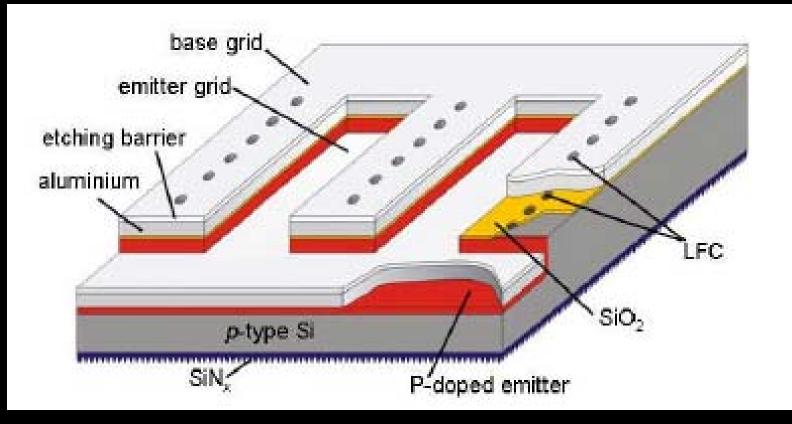
Production Cell

SunTech--Semiconductor Grids



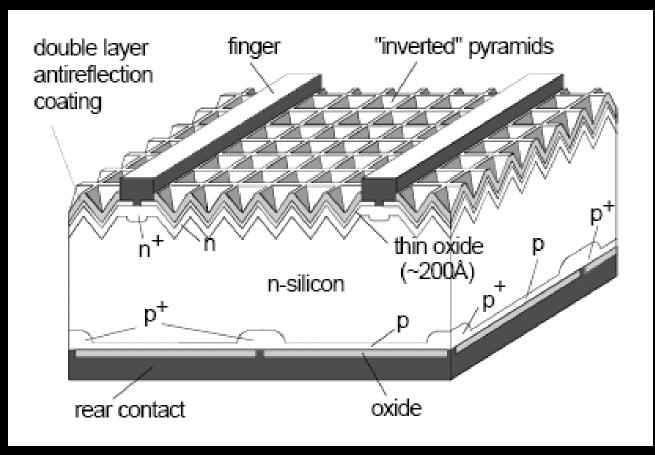
Pilot Production

ISFH (Germany)—RISE; 22%



Laboratory Cell

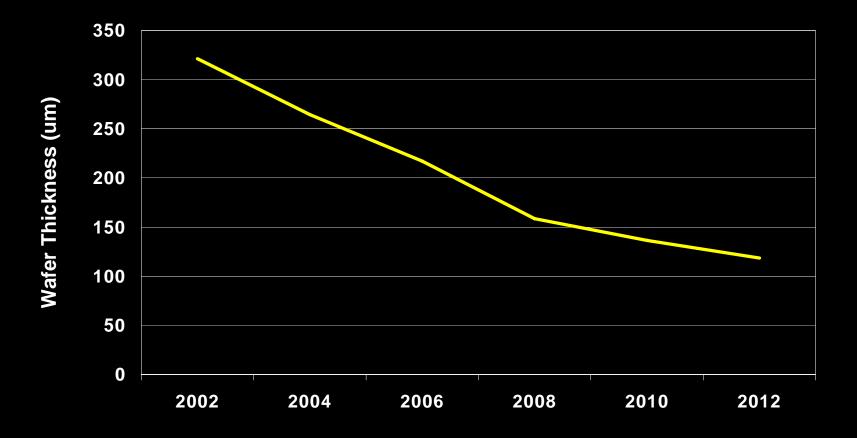
UNSW—n-Type PERL Cell; 22.7%



Laboratory Cell

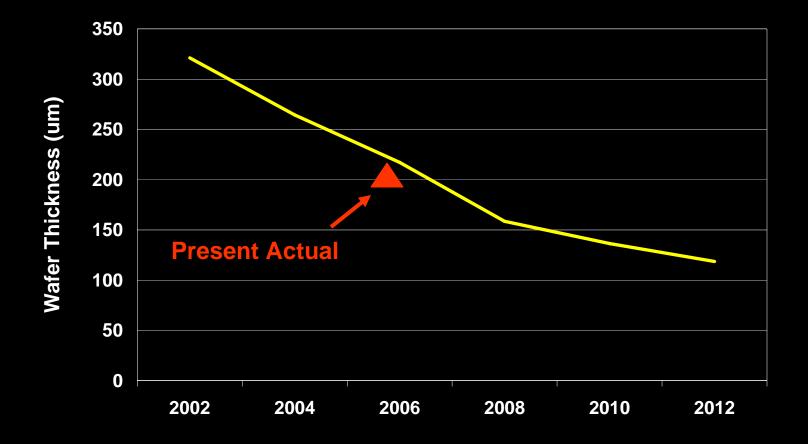
Wafer Thickness Roadmap

Source: 2002 NREL Silicon Roadmap



Wafer Thickness Roadmap

Manufacturers are Accelerating the Introduction of Thinner Wafers



Factors Driving Future Cost Reduction

- Thinner wafers
- Higher efficiency
- Improvements in crystal growth technology
- Improvements in slicing technology
- Improvements in cell processing technology
- New lower cost silicon refining technologies
- Increased manufacturing scale: $200 \text{ MW} \rightarrow 500 \text{ MW}$ plant size

SUNPOWER Retail Parity in 7 to 10 years

